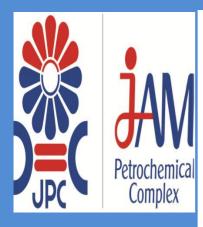




LL-235F6



JAM PETROCHEMICAL COMPANY

P.O. Box: 75391-415, Special Pars Economic Enegy Zone, Assalouyeh, Islamic Republic of Iran Tel: 0098 772 7323221

Fax: 0098 772 7323221 Customer Technical Support

Tel: 0098 772 7323074 Tel: 0098 21 886026490 Fax: 0098 772 7323311

Website: www.jpcomplex.com









Reg. no : DGA-PL- 4402.00

Product Description

LL-235F6 is a linear-low density polyethylene resin (LLDPE), obtained by gas phase technology process. This grade designed for the production of different type of films and agricultural tapes. In this grade excellent processability, mechanical properties, melt strength and drawability achieved based on the balanced molecular weight and molecular weight distribution. LL-235F6 has good sealability and approved for food contact applications.

Typical Application

LL-235F6 is suited for mono and coextrusion in a wide range of applications. Agricultural Films and Tapes, Lamination, Shrink Film, Industrial Films, Frozen Food Packaging

| Resin Properties | Unit | Value | Test Method |
|---------------------------------|----------|-----------------|-------------|
| Melt Index @ 190 °C and 2.16 kg | g/10 min | 0.6 | D1238 |
| Density | g/cm³ | 0.922 | D1505 |
| Thermal Properties | Unit | Value | Test Method |
| Vicat Softening Point | °C | 107 | D1525 |
| Melting Point | °C | 127 | D3418 |
| Mechanical Properties | Unit | Value | Test Method |
| Flexural Modulus | Мра | 350 | D790 |
| Tensile Strength at Yield | Мра | 10/11 (MD/TD) | D882 |
| Tensile Strength at Break | Мра | 45/25 (MD/TD) | D882 |
| Tensile Elongation at Break | % | >600 | D882 |
| Elmendorf Tear | gr | 120/450 (MD/TD) | D1922 |
| Hardness | Shore D | 55 | D2240 |
| ESCR | hr | >1000 | 1693 |

- On compression molded according to ASTM D1928C

Rev. 01







The technical information suggested uses and application presented are believed to be accurate and reliable, however, JPC makes no warranties either express or implied concerning the information herein or the use of our materials.

Rev. 01

Processing Conditions

Recommended barrel temperature range is between 180°C and 240°C.

Storage and Handling

Polyethylene products (in pelletized or powder form) should not be stored in direct sunshine and/or heat radiation. The Storage area should be dry and preferably don't exceed 50 °C. JPC would not responsible for quality diminishing such as color change, bad smell etc., which caused by bad storage conditions. It is better to process PE resin within 6 months after delivery.

